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**MATERIAL SAFETY DATA SHEET**

Glue Dots International  
5575 South Westridge Drive  
New Berlin, WI 53151  
Phone: (262) 814-8500  
Emergency: (888) 688-7131  
Date: 12/4/00

**GLUE DOTS Brand ADHESIVE PRODUCTS**

PRODUCT CODES  
POP UP GLUE DOTS® (6 34524 12296 4)

I. PRODUCT IDENTIFICATION

Pop Up GLUE DOTS®

HMS RATINGS (1)

CAS Number: Proprietary

Health hazard: 0 Minimal  
Flammability hazard: 0 Minimal  
Reactivity limit: 0 Minimal

APPEARANCE AND ODOR: Clear with slight amber tint, odorless

II. HAZARDOUS INGREDIENTS & EXPOSURE LIMITS

\*\*\* NO REPORTABLE QUANTITIES OF INGREDIENTS ARE PRESENT \*\*\*

\*\*\* No toxic chemical(s) subject to the reporting requirements of section 313 of Title III and of 40 CFR 372 are present. \*\*\*

III. PHYSICAL & CHEMICAL CHARACTERISTICS

BOILING POINT: N/A  
VAPOR PRESSURE: N/A  
VAPOR DENSITY: N/A  
EVAPORATION RATE: N/A

SOLUBILITY IN WATER: Insoluble  
SPECIFIC GRAVITY: .95  
pH: Neutral  
SOFTENING POINT: 200F

FOOTNOTES:

(1) Explanation of acronyms.  
HMIS: Hazardous Materials Identification System rating for product as supplied  
N/A: Not Applicable

IV. FIRE, EXPLOSION, & REACTIVITY HAZARD DATA

FLASH POINT: > 450F COC

FLAMMABLE LIMITS: N/A

AUTOIGNITION TEMPERATURE: Not Determined

EXTINGUISHING MEDIA: Water spray, dry chemical, foam, or carbon dioxide

SPECIAL FIREFIGHTING PROCEDURES: None

UNUSUAL FIRE AND EXPLOSION HAZARDS: None. If thermally decomposed, flammable/toxic gasses may be released.

STABILITY CONSIDERATIONS: None

INCOMPATIBILITY WITH: Do not mix with other adhesives. Do not mix with acids, bases, or strong oxidizing agents.

HAZARDOUS DECOMPOSITION OR BYPRODUCTS: If thermally decomposed, acrid toxic gasses, carbon monoxide, and carbon dioxide are present.

HAZARDOUS POLYMERIZATION: Will not occur

V. HEALTH HAZARD DATA

INHALATION HEALTH RISKS AND SYMPTOMS OF OVEREXPOSURE: None. Material is 100% solids with no volatile toxic vapors if used in accordance with manufacturers specification

SKIN AND EYE CONTACT HEALTH RISKS AND SYMPTOMS OF OVEREXPOSURE: None

SKIN ABSORPTION HEALTH RISKS AND SYMPTOMS OF EXPOSURE: None

INGESTION HEALTH RISKS AND SYMPTOMS OF EXPOSURE: No known signs of ingestion exposure

HEALTH HAZARDS (ACUTE AND CHRONIC): None

CARCINOGENICITY: NTP? NO IARC MONOGRAPHS? NO OSHA REGULATED? NO

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE: None

EMERGENCY AND FIRST AID PROCEDURES: None

VII. PRECAUTIONS FOR SAFE HANDLING AND USE

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: This product does not fall under the EPA hazardous substance guidelines.

WASTE DISPOSAL METHOD: Consult local, state or federal officials to ensure approved landfill disposal is in conformity with current regulations.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Transport and store at ambient temperatures.

OTHER PRECAUTIONS: All components of this product meet the compositional requirements of Indirect Food Additives Regulation 21 CFR 175.105 "Adhesives", 21CFR 176.170 "Components of Paper and Paperboard in Contact with Aqueous and Fatty Foods," and 21 CFR 176.180 "Components of Paper and Paperboard in Contact with Dry Foods" and may be used subject to the conditions outlined in those regulations.

VIII. CONTROL MEASURES

RESPIRATORY PROTECTION: N/A

VENTILATION: Normal plant ventilation is sufficient

PROTECTIVE GLOVES: N/A

EYE PROTECTION: N/A

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: N/A

WORK/HYGIENIC PRACTICES: Observe standard plant and personal hygienic habits when working with this and any other adhesive.

IX. DISCLAIMER

This MSDS is furnished without charge to responsible individuals who use it at their discretion and risk. The information and suggestions contained within have been compiled from sources believed reliable. There is no warranty of any kind, express or implied as to the completeness or accuracy thereof.